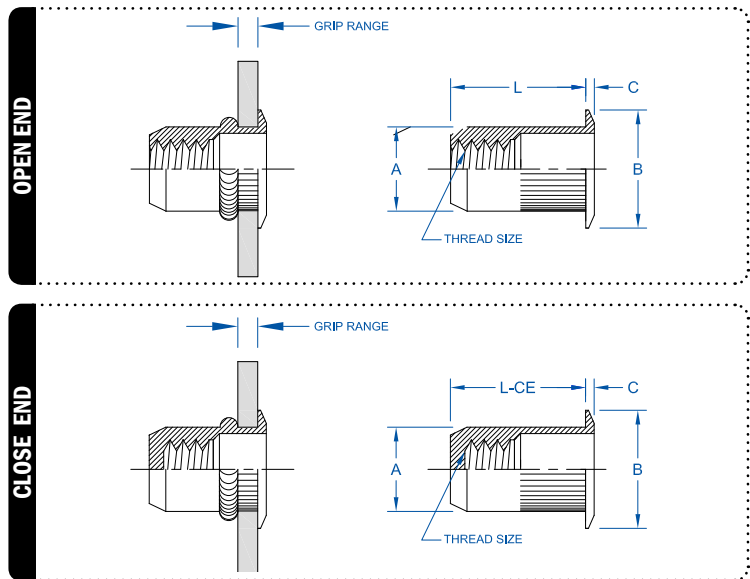


# IKF SERIES® LOW PROFILE HEAD - KNURLED BODY

THINWALL AMERICAN STANDARD RIVETNUTS



The RivetKing IKF Series is a thinwall Rivetnut with a low profile head. Its design is such that spin/spin tools can easily collapse and properly set the rivet nut. The low profile head is nearly flush and offers greater bearing surface compared with IKR series. Spin-Spin or Spin-Pull tools can be used to apply IKF series rivetnuts.



## INCH

PART CODE	THREAD SIZE	GRIP CODE	GRIP RANGE	L LENGTH +/- .015	L-CE LENGTH +/- .015	B HEAD DIA +/- .010	C HEAD HT +/- .003	A BODY DIA MAX	HOLE SIZE +.006/- .000
6C1IKF	6-32 UNC	#1	.020 - .080	.420	.740	.390	.030	.265	.266
6C2IKF	6-32 UNC	#2	.080 - .130	.470	.740	.390	.030	.265	.266
8C1IKF	8-32 UNC	#1	.020 - .080	.420	.740	.390	.030	.265	.266
8C2IKF	8-32 UNC	#2	.080 - .130	.470	.740	.390	.030	.265	.266
10C1IKF	10-24 UNC	#1	.020 - .130	.475	.990	.415	.030	.296	.297
10C2IKF	10-24 UNC	#2	.130 - .225	.585	.990	.415	.030	.296	.297
10F1IKF	10-32 UNF	#1	.020 - .130	.475	.990	.415	.030	.296	.297
10F2IKF	10-32 UNF	#2	.130 - .225	.585	.990	.415	.030	.296	.297
25C1IKF	1/4-20 UNC	#1	.027 - .165	.580	1.190	.500	.030	.390	.391
25C2IKF	1/4-20 UNC	#2	.165 - .260	.680	1.190	.500	.030	.390	.391
25F1IKF	1/4-28 UNF	#1	.027 - .165	.580	1.190	.500	.030	.390	.391
25F2IKF	1/4-28 UNF	#2	.165 - .260	.680	1.190	.500	.030	.390	.391
31C1IKF	5/16-18 UNC	#1	.027 - .150	.690	1.390	.685	.035	.530	.531
31C2IKF	5/16-18 UNC	#2	.150 - .312	.805	1.390	.685	.035	.530	.531
31F1IKF	5/16-24 UNF	#1	.027 - .150	.690	1.390	.685	.035	.530	.531
31F2IKF	5/16-24 UNF	#2	.150 - .312	.805	1.390	.685	.035	.530	.531
37C1IKF	3/8-16 UNC	#1	.027 - .150	.690	1.390	.685	.035	.530	.531
37C2IKF	3/8-16 UNC	#2	.150 - .312	.805	1.390	.685	.035	.530	.531
37F1IKF	3/8-24 UNC	#1	.027 - .150	.690	1.390	.685	.035	.530	.531
37F2IKF	3/8-24 UNC	#2	.150 - .312	.805	1.390	.685	.035	.530	.531
50C1IKF	1/2-13 UNC	#1	.062 - .200	1.150	2.365	.865	.047	.685	.687
50C2IKF	1/2-13 UNC	#2	.200 - .350	1.300	2.365	.865	.047	.685	.687
50C3IKF	1/2-13 UNC	#3	.350 - .500	1.450	2.365	.865	.047	.685	.687

THE PART NUMBER IS COMPLETE BY ADDING THE MATERIAL AND FINISH CODES AS A SUFFIX TO THE PART CODE:

MATERIAL/FINISH CODES: SY = STEEL, ZINC YELLOW ROHS †  
 SZ = STEEL, ZINC CLEAR ROHS  
 SC = STEEL, CAD YELLOW PLATED  
 AP = ALUMINUM, PLAIN †  
 3P = 18-8 STAINLESS STEEL, PLAIN †

EXAMPLE:  
 Part Code 6C1IKF in Steel,  
 Zinc Yellow Plating is... 6C1IKFSY

† Indicates stocked configurations