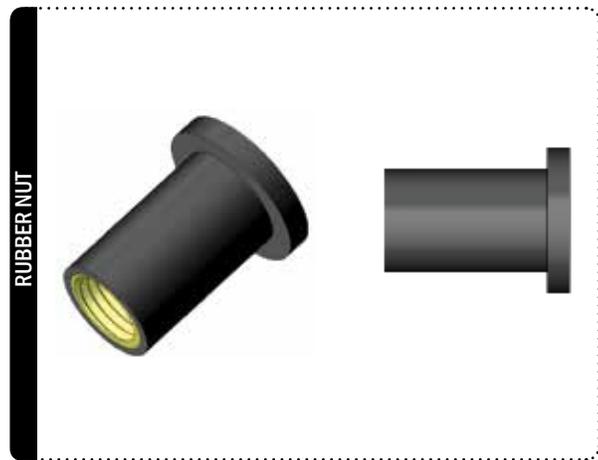


JF SERIES™ RUBBER NUT

AMERICAN STANDARD



The RivetKing JF Series Rubber Nut are used as a removable rivetnut. Installation is performed with the bolt or screw itself. To remove the rivet nut, just remove the bolt or screw. Rubnuts can also be used as vibration isolators to prevent the rattle and pullout. Typical applications are for the installation of mirrors or other hardware in utility trucks, compressors, and engines.



RIVETNUTS

PART CODE	THREAD SIZE (INCH)	GRIP CODE	GRIP RANGE	LENGTH REF.	HEAD DIAMETER REF.	HEAD HEIGHT REF.	BODY DIAMETER REF.	HOLE SIZE +.002/- .000
JF-3100	6-32 UNC	#1	.015 - .156	.499	.452	.062	.312	.312
JF-3250	6-32 UNC	#2	.375 - .607	.981	.554	.035	.240	.250
JF-4100	8-32 UNC	#1	.015 - .156	.499	.438	.052	.312	.312
JF-4140	8-32 UNC	#2	.015 - .172	.560	.750	.060	.312	.312
JF-5150	10-32 UNF	#1	.015 - .192	.554	.500	.036	.377	.377
JF-5170	10-32 UNF	#2	.035 - .232	.665	.562	.040	.377	.377
JF-5190	10-32 UNF	#3	.030 - .227	.807	.750	.187	.377	.377
JF-5250	1/4-20 UNC	#1	.015 - .111	.630	.630	.051	.500	.500
JF-6200	1/4-20 UNC	#2	.031 - .187	.831	.740	.187	.500	.500
JF-6250	1/4-20 UNC	#3	.250 - .457	1.051	.635	.051	.500	.500
JF-8200	5/16-18 UNC	#1	.016 - .156	.725	.875	.125	.562	.562
JF-8250	5/16-18 UNC	#2	.156 - .375	1.100	.875	.225	.562	.562
JF-1027	3/8-16 UNC	#2	.015 - .437	1.062	1.250	.187	.750	.750

PART CODE	THREAD SIZE (INCH)	GRIP CODE	GRIP RANGE	LENGTH REF.	HEAD DIAMETER REF.	HEAD HEIGHT REF.	BODY DIAMETER REF.	HOLE SIZE +.002/- .000
JF-3100M	M3-0.5	#1	0.40 - 4.00	12.60	11.00	1.40	7.90	7.90
JF-3250M	M3-0.5	#2	9.50 - 15.40	24.90	14.00	0.90	6.10	6.10
JF-4100M	M4-0.7	#1	0.40 - 4.00	12.60	11.00	1.40	7.90	7.90
JF-4140M	M4-0.7	#2	0.40 - 4.40	14.20	19.05	1.50	7.90	7.90
JF-5150M	M5-0.8	#1	0.40 - 4.90	14.10	12.70	0.90	9.60	9.60
JF-5170M	M5-0.8	#2	0.85 - 5.90	17.00	14.00	1.00	9.60	9.60
JF-5190M	M5-0.8	#3	0.80 - 5.80	20.95	18.95	4.40	9.60	9.60
JF-5250M	M5-0.8	#1	7.90 - 16.00	26.50	14.00	1.30	9.60	9.60
JF-6200M	M6-1.0	#2	0.80 - 4.70	21.10	19.05	4.75	12.70	12.70
JF-6250M	M6-1.0	#3	6.40 - 11.50	26.70	16.30	2.00	12.70	12.70
JF-8200M	M8-1.25	#1	0.40 - 4.00	18.30	21.50	3.20	15.90	15.90
JF-8250M	M8-1.25	#2	3.95 - 9.50	27.90	21.50	5.70	15.90	15.90
JF-1027M	M10-1.5	#2	0.38 - 11.10	27.00	29.50	4.75	19.05	19.05

THE PART NUMBER IS COMPLETE BY ADDING THE MATERIAL AND FINISH CODES AS A SUFFIX TO THE PART CODE:

MATERIAL/FINISH CODES: **NO SUFFIX = BRASS/EPDM †**
 BE = BRASS/EPDM
 3N = STAINLESS/NEOPRENE
 3E = STAINLESS/EPDM

EXAMPLE:
 Part Code JF-3100 in
 Brass/Neoprene is... JK-0401

† Indicates stocked configurations